

# Laboratory Benchtop Hydraulic Hot Press For Solid State Battery Research

Item Number: KT-ZYA



## Introduction

Accelerate solid state battery research with this laboratory benchtop hydraulic hot press engineered with programmable multi step pressure control dual heated platens and active force compensation to deliver uniform interfacial contact for advanced electrolyte pellets and functional composite laminates.

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| Application                                        | Description                                                                                                                                                      | Key Benefit                                                                                                                                          |
|----------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------|
| Solid-State Battery Electrolyte Pellets            | Hot compaction and densification of sulfide, oxide, and polymer-matrix solid-state electrolyte powders into dense, defect-free separator disks.                  | Minimizes grain boundary resistance, eliminates microscopic voids, and yields consistently high ionic conductivity across the electrolyte layer.     |
| Membrane Electrode Assembly (MEA) Fabrication      | High-precision thermal bonding of catalyst-coated membranes (CCM) to gas diffusion layers (GDL) for proton exchange membrane fuel cells and water electrolyzers. | Provides uniform mechanical contact without crushing delicate carbon fiber porous transport layers or puncturing ultra-thin ion exchange membranes.  |
| Battery Electrode-Electrolyte Interface Lamination | Direct thermal lamination of composite solid electrolyte films to active cathode/anode layers under controlled temperature and mechanical pre-load.              | Substantially reduces interfacial charge-transfer resistance and prevents delamination during electrochemical charge-discharge cycling.              |
| Advanced Polymer Matrix Composites Consolidation   | Controlled thermo-compression curing and consolidation of continuous fiber-reinforced thermoplastics, prepregs, and layered thermoset resin matrices.            | Ensures complete resin flow, optimal fiber wet-out, and void-free consolidation with strict dimensional thickness control.                           |
| Functional Ceramics & LTCC Green Tape Lamination   | Multi-layer compaction of low-temperature co-fired ceramic (LTCC) green tapes and functional piezoelectric layers prior to high-temperature sintering.           | Prevents layer delamination, warpage, and shrinkage non-uniformities by ensuring isotropic density throughout the green body.                        |
| Biomedical Biomaterial & Drug Delivery Synthesis   | Compaction of biocompatible polymers, drug-eluting matrices, and resorbable tissue engineering scaffolds under controlled thermal conditions.                    | Preserves active pharmaceutical ingredient stability while achieving precise scaffold porosity, mechanical strength, and dissolution profiles.       |
| Technical Engineering Plastics Processing          | Thermal compression molding, melt-flow testing, and crystallization studies of specialized engineering thermoplastics and fluoropolymers.                        | Facilitates accurate characterization of polymer rheology, thermal transitions, and mechanical deformation under repeatable load-temperature curves. |

| Specification Parameter         | KT-ZYA-18                    | KT-ZYA-10                       | KT-ZYA-23                         | KT-ZYA-21                         | KT-ZYA-07                         |
|---------------------------------|------------------------------|---------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|
| Drive Mechanism                 | Electric Servo Cylinder      | Servo Motor Driven              | Integrated Hydraulic System       | Hydraulic System                  | Heavy-Duty Hydraulic System       |
| Working Pressure Range          | 0 to 1800 kgf (1.8 T)        | 0 to 4 Metric Tons (0 to 40 kN) | 0 to 15 Metric Tons (0 to 150 kN) | 0 to 25 Metric Tons (0 to 250 kN) | 0 to 50 Metric Tons (0 to 500 kN) |
| Maximum Platen Surface Pressure | Application-Dependent        | Application-Dependent           | Application-Dependent             | Application-Dependent             | Up to 55 MPa                      |
| Pressure Control Accuracy       | < ±1% Full Scale (Std: < 2%) | ±2 kg                           | ±1% Full Scale                    | ±1% Full Scale                    | ±0.5% Full Scale                  |

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|-----------------------------------------|----------------------------------------------|--------------------------------------------|--------------------------------------------|--------------------------------------------|------------------------------------------------------------|
| Pressure Holding & Compensation         | Programmable curve, auto-hold & compensation | Automatic real-time compensation           | Closed-loop automatic hold & replenishment | Programmable curve, auto-compensation      | Active dynamic compensation (deviation within $\pm 0.1$ T) |
| Programmable Pressure Steps             | Multi-stage programmable curve               | Programmable pressure & auto-hold          | Up to 8 programmable pressure stages       | Programmable pressure curve                | Multi-stage pressure & ramp curve                          |
| Platen Dimensions                       | 60 mm × 60 mm                                | 150 mm × 150 mm                            | 500 mm × 500 mm                            | 300 mm × 300 mm                            | 300 mm × 300 mm                                            |
| Uniform Heating Zone                    | Full Platen Working Area                     | Full Platen Working Area                   | Centered Active Core                       | 250 mm × 250 mm                            | 250 mm × 250 mm Central Core                               |
| Daylight Opening (Max Platen Clearance) | 30 mm                                        | 50 mm                                      | 60 mm                                      | 50 mm                                      | 150 mm                                                     |
| Piston / Hydraulic Stroke               | Integrated Servo Travel                      | Servo Stroke Drive                         | 60 mm                                      | 60 mm                                      | 150 mm                                                     |
| Operating Temperature Range             | Ambient to 200°C                             | 0°C to 300°C                               | Ambient to 200°C                           | 0°C to 300°C                               | Ambient to 300°C                                           |
| Heating Control Method                  | Dual-platen independent PID (ramp control)   | Dual-platen independent PID (ramp control) | Dual-platen independent programmable PID   | Dual-platen independent PID (ramp control) | Dual-platen independent multi-step programmable PID        |
| Total Heating Power                     | 600 W (Dual Platens)                         | 1500 W                                     | 12 kW (2 × 6000 W)                         | 5400 W                                     | 4500 W                                                     |
| Platen Cooling Mode                     | Circulating Water Cooling                    | Circulating Water Cooling                  | Dedicated Circulating Chiller              | Optional External Water Chiller            | Rapid Cooling Platens / Chiller                            |
| System Controller                       | Digital Touchscreen PLC                      | 7-Inch PLC Touchscreen                     | 7-Inch PID Touchscreen (English UI)        | 7-Inch Color Touchscreen                   | 7-Inch Touchscreen HMI (Real-Time Graphics)                |
| Data Acquisition & Interface            | Onboard Parameter Memory                     | Onboard Parameter Memory                   | Real-Time Logging & USB Export             | Real-Time Curve Storage & Monitoring       | Real-Time Graphical Display & USB/LAN Export               |
| Electrical Power Requirements           | AC 220 V, 50 Hz                              | AC 230 V, 50 Hz                            | 3-Phase AC 400 V, 50 Hz                    | AC 220 V, 50/60 Hz (Configurable)          | AC 220 V, 50 Hz                                            |
| External Dimensions (W × D × H)         | 300 mm × 300 mm × 500 mm                     | Compact Benchtop Profile                   | 1250 mm × 750 mm × 1300 mm                 | 500 mm × 500 mm × 650 mm                   | 400 mm × 490 mm × 780 mm                                   |

| Parameter                       | KT-ZYA-21 Optional Chiller | KT-ZYA-23 Dedicated Chiller            |
|---------------------------------|----------------------------|----------------------------------------|
| Cooling Capacity                | 12,404 kcal/h              | High-efficiency industrial circulation |
| Water Flow Rate                 | 3 m³/h                     | Matched closed-loop circulation        |
| Quick-Cool Platen Compatibility | 300 mm × 300 mm            | 500 mm × 500 mm                        |
| External Dimensions (W × D × H) | 1045 mm × 610 mm × 1460 mm | 470 mm × 670 mm × 890 mm               |
| Electrical Requirements         | 3-Phase AC 380 V, 50 Hz    | System-integrated power supply         |

| Engineering Category                | Available Custom Configurations                                                                                                                                                                                                                                    |
|-------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Mechanical & Hardware Modifications | Custom platen dimensions, specialized platen materials (stainless steel, specialized tool steels, or conductive alloys), extended daylight opening distance, lengthened hydraulic stroke, and integrated vacuum chamber enclosures for oxygen-sensitive materials. |
| Thermal Upgrades                    | Ultra-high-temperature platen assemblies supporting continuous operation up to 400°C or 500°C, custom heating coil patterns, and rapid-cooling platen inserts for high-throughput thermal cycling.                                                                 |
| Software & Connectivity Integration | Direct integration with Laboratory Information Management Systems (LIMS), custom communication bus protocols (Modbus, Ethernet/LAN), expanded multi-step programming capacity, and tiered multi-user role management.                                              |

| Safety Mechanism              | Implementation Details                                                                                                                                                                                    |
|-------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| CE Compliance                 | Fully certified under European machinery, low voltage, and electromagnetic compatibility directives.                                                                                                      |
| Electrical Circuit Protection | Dedicated circuit breakers, over-temperature thermal cutout switches, and high-voltage insulation barriers compliant with IEC safety standards.                                                           |
| Mechanical Safety Measures    | Physical perimeter safety shielding, interlocked automatic shutoff doors that cease hydraulic and heating movement upon opening, emergency stop pushbuttons, and hydraulic pressure relief safety valves. |